Digital Earth Leakage Current Detector IC

**FEATURES**
- Power Supply VDD: 4.0V to 5.5V
- Operating Temperature: -40°C to 105°C
- Built-in High Precision ADC: 14-Bit
- Sinc3 Digital Filter: -3dB Frequency = 150Hz
- Internal Power Supply: V\(_{REG}\) = 3.3V, V\(_{COM}\) = 1.65V
- Earth Leakage Detector Condition (TMD): Type A / Type AC switchable
- Five times trip level detection
  - NJU9102: Immediate response
  - NJU9102A: No immediate response
- Control Circuit
  - Earth Leakage Detector Condition (TMD)
  - Sampling Counter (SCRT)
- Package: DMP8

**APPLICATION**
- Earth Leakage Current Breaker

**GENERAL DESCRIPTION**
NJU9102/A is a digital detector IC for earth leakage current breaker. The built-in ADC converts from an analog signal from ZCT (Zero-phase-sequence Current Transformer) to digital data, and processes digital data based on an earth leakage current detector condition. As a result of data processing, NJU9102/A outputs a one-shot pulse on SCRT terminal when an analog signal is judged to a leakage condition, and turns on an external thyristor.

**EQUIVALENT CIRCUIT - BLOCK DIAGRAM**

[Diagram of the NJU9102/A circuit showing the various components and their connections, including VDD, VCOM, SCR Driver, and other relevant sections like POR, INTVREF, and AC MOD.]
### PIN CONFIGURATION

<table>
<thead>
<tr>
<th>PIN NO.</th>
<th>SYMBOL</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>VIN+</td>
<td>Voltage reference input</td>
</tr>
<tr>
<td>2</td>
<td>VIN-</td>
<td>Input from ZCT</td>
</tr>
<tr>
<td>3</td>
<td>GND</td>
<td>Ground</td>
</tr>
<tr>
<td>4</td>
<td>OSC</td>
<td>Oscillator</td>
</tr>
<tr>
<td>5</td>
<td>SCRT</td>
<td>Output of Thyristor</td>
</tr>
<tr>
<td>6</td>
<td>TMD</td>
<td>Earth leakage detector condition</td>
</tr>
<tr>
<td>7</td>
<td>VREG</td>
<td>Output of internal regulator</td>
</tr>
<tr>
<td>8</td>
<td>VDD</td>
<td>Power Supply</td>
</tr>
</tbody>
</table>

### MARK INFORMATION

- **NJU9102 M (TE1)**
- **NJU9102A M (TE1)**

### ORDERING INFORMATION

<table>
<thead>
<tr>
<th>PART NUMBER</th>
<th>PACKAGE OUTLINE</th>
<th>RoHS</th>
<th>HALOGEN-FREE</th>
<th>TERMINAL FINISH</th>
<th>MARKING</th>
<th>WEIGHT (mg)</th>
<th>MOQ (pcs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>NJU9102/AM</td>
<td>DMP8</td>
<td>yes</td>
<td>yes</td>
<td>Sn-2Bi</td>
<td>9102/9102A</td>
<td>95</td>
<td>2,000</td>
</tr>
</tbody>
</table>
ABSOLUTE MAXIMUM RATINGS

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>SYMBOL</th>
<th>RATINGS</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power Supply Voltage</td>
<td>V_{DD}</td>
<td>7 (Note1)</td>
<td>V</td>
</tr>
<tr>
<td>Power Dissipation</td>
<td>P_D</td>
<td>425 (Note2)</td>
<td>mW</td>
</tr>
<tr>
<td>Maximum Input Voltage</td>
<td>V_{MAX}</td>
<td>0 to V_{REG}</td>
<td>V</td>
</tr>
<tr>
<td>Operating Temperature Range</td>
<td>T_{opr}</td>
<td>-40 to 105</td>
<td>°C</td>
</tr>
<tr>
<td>Storage Temperature Range</td>
<td>T_{stg}</td>
<td>-40 to 150</td>
<td>°C</td>
</tr>
</tbody>
</table>

(1): Because differences between absolutely maximum power supply voltage and operating power supply are small, prevent you from exceeding the absolutely maximum power supply voltage by spikes voltage.
(2): Mounted on glass epoxy board.
(76.2×114.3×1.6mm: based on EIA/JDEC standard, 4Layers).

ELECTRICAL CHARACTERISTICS (Ta=25 °C, V_{DD}=5V, f_{in}=60Hz, R_{OSC}=120 kΩ)

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>SYMBOL</th>
<th>TEST CONDITION</th>
<th>MIN.</th>
<th>TYP.</th>
<th>MAX.</th>
<th>UNIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power Supply Voltage</td>
<td>V_{DD}</td>
<td>During standby</td>
<td>4.0</td>
<td>-</td>
<td>5.5</td>
<td>V</td>
</tr>
<tr>
<td>Current Consumption 1</td>
<td>I_{DD1}</td>
<td>-</td>
<td>300</td>
<td>380</td>
<td>-</td>
<td>μA</td>
</tr>
<tr>
<td>Current Consumption 2</td>
<td>I_{DD2}</td>
<td>During leakage current detection : No load</td>
<td>240</td>
<td>I_{DD1} μA</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Internal Power Supply</td>
<td>V_{REG}</td>
<td>3.0</td>
<td>3.3</td>
<td>3.6</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>Analog Input</td>
<td>R_{IN}</td>
<td>80</td>
<td>100</td>
<td>120</td>
<td>kΩ</td>
<td></td>
</tr>
<tr>
<td>Input Bias Voltage</td>
<td>V_{COM}</td>
<td>1.50</td>
<td>1.65</td>
<td>1.80</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>Earth Leakage Detect</td>
<td>V_{TAC}</td>
<td>5.2</td>
<td>6.5</td>
<td>7.8</td>
<td>mVrms</td>
<td></td>
</tr>
<tr>
<td>AC Input Voltage</td>
<td>V_{IN} =</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SCR Operating Circuit</td>
<td>I_{O(H)}</td>
<td>V_{O}=0.8V</td>
<td>-150</td>
<td>-200</td>
<td>-</td>
<td>μA</td>
</tr>
<tr>
<td>SCRT terminal “H” Output Current</td>
<td>I_{O(L)}</td>
<td>I_{OL}=200μA</td>
<td>-</td>
<td>-</td>
<td>0.2</td>
<td>V</td>
</tr>
<tr>
<td>I_{O(H)} Hold Power Supply</td>
<td>V_{OHK}</td>
<td>I_{OH}=150μA</td>
<td>4.0</td>
<td>-</td>
<td>-</td>
<td>V</td>
</tr>
<tr>
<td>OSC terminal Voltage</td>
<td>V_{OSC}</td>
<td>R_{OSC}=120 kΩ</td>
<td>-</td>
<td>0.47</td>
<td>-</td>
<td>V</td>
</tr>
<tr>
<td>TMD terminal “H” Input Voltage</td>
<td>V_{HTMD}</td>
<td>2.4</td>
<td>-</td>
<td>V_{REG}</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>TMD terminal “L” Input Voltage</td>
<td>V_{LTMD}</td>
<td>0</td>
<td>-</td>
<td>0.8</td>
<td>V</td>
<td></td>
</tr>
<tr>
<td>Reset Timer Pulse Width</td>
<td>T_{WRET}</td>
<td>R_{OSC}=120 kΩ</td>
<td>50</td>
<td>60</td>
<td>70</td>
<td>msec</td>
</tr>
</tbody>
</table>

(Note3) R_{OSC} influences all operations. It is recommended for R_{OSC} to use high precision resistance.
TYPICAL CHARACTERISTICS

- $I_{DD1}$ vs. $VDD$
- $V_{REG}$ vs. Temperature
- $V_{COM}$ vs. Temperature
- $R_{IN}$ vs. Temperature

Graphs showing changes in various characteristics with respect to temperature and $VDD$.
**Scatter Diagrams and Graphs**

1. **$V_{TAC}$ vs Temperature**
   - For $V_{DD}=4.0V$, $V_{DD}=5.0V$, and $V_{DD}=5.5V$.

2. **$T_{WRET}$ vs Temperature**
   - For $V_{DD}=4.0V$, $V_{DD}=5.0V$, and $V_{DD}=5.5V$.

3. **SCRT “H” Output Current $I_{OH}$ vs $V_{DD}$**
   - For $40\Omega$, $25\Omega$, and $105\Omega$.

4. **SCRT “L” Output Voltage $V_{OL}$ vs Temperature**
   - For $V_{DD}=4.0V$, $V_{DD}=5.0V$, and $V_{DD}=5.5V$.

5. **Operating Time vs Input Voltage**
   - $V_{DD}=5.0V$, $T_a=25^\circ C$, 60Hz SIN wave.
   - Minimum Sensitivity Section: 5.2 to 7.8 times wave response.

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(NJU9102 only)
### MEASUREMENT CIRCUIT

\( C_{VDD} = 10 \mu F, C_{VREG} = 2.2 \mu F, R_{OSC} = 120 \, k\Omega \)

#### Current Consumption \( I_{DD1} \)

<table>
<thead>
<tr>
<th>1</th>
<th>VIN+</th>
<th>VDD</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>VIN-</td>
<td>VREG</td>
</tr>
<tr>
<td>3</td>
<td>GND</td>
<td>TMD</td>
</tr>
<tr>
<td>4</td>
<td>OSC</td>
<td>SCRT</td>
</tr>
</tbody>
</table>

#### Internal power supply \( V_{REG} \)

<table>
<thead>
<tr>
<th>1</th>
<th>VIN+</th>
<th>VDD</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>VIN-</td>
<td>VREG</td>
</tr>
<tr>
<td>3</td>
<td>GND</td>
<td>TMD</td>
</tr>
<tr>
<td>4</td>
<td>OSC</td>
<td>SCRT</td>
</tr>
</tbody>
</table>

#### Input bias voltage \( V_{COM} \)

\[ V_{COM1} = -\frac{V_{TAC}}{I_{OH}} \]

#### Input Resistance \( R_{IN} \)

\[ R_{IN2} = \frac{V_{COM2(2)} - V_{C}}{I_{1(2)}} \]

#### Earth leakage detection AC input voltage \( V_{TAC} \)

\[ V_{TAC} = \frac{V_{SCRT}}{5100} \]

#### Reset timer pulse width \( T_{WRET} \)

* When \( V_{IN} \) gradually makes big, \( V_{TAC} \) is the value of \( V_{IN} \) when \( V_{SCRT} \) becomes \( "H" \) level.

#### SCRT terminal \( "H" \) output current \( I_{OH} \)

\[ I_{OH} = \frac{V_{SCRT}}{5.1k\Omega} \]

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New Japan Radio Co., Ltd.

http://www.njr.com/
SCRT terminal “L” output voltage ($V_{OL}$)

OSC terminal voltage ($V_{OSC}$)

Current Consumption 2 ($I_{DD2}$)

TMD terminal “H” level input voltage ($V_{HTMD}$)
TMD terminal “L” level input voltage ($V_{LTMD}$)

* $I_{DD\_AVG}$ is average current. $I_{DD2} = \left(1 + \frac{T_2}{T_1}\right) I_{DD\_AVG} - \frac{T_1}{T_2} I_{DD1}$

$T_1 = $ SCRT pulse “L” time
$T_2 = $ SCRT pulse “H” time
APPLICATION NOTE / GLOSSARY

Earth Leakage Current Detector IC Terminal Description

Earth leakage condition setting terminal : TMD terminal
NJU9102/A sets earth leakage detector condition by the trip pulse by TMD terminal.

"H" : Detector Condition 1 : When NJU9102/A detects the continuous trip pulse of Positive / Negative / Positive (or Negative / Positive / Negative) (AC wave earth leakage detector)

OR

Detector Condition 2 : When NJU9102/A detects two trip pulse of Positive (or Negative) continuously (rectification wave earth leakage detector)

Mode “H” supports Type A. The external pull-up resistor connects with TMD terminal.
NJU9102/A detects the 1st earth leakage signal. And then, NJU9102/A does not generate the trip pulse after periodic judge time until under 0.3125 times of Vtrip.

"L" : Detector Condition 1 : When NJU9102/A detects the continuous trip pulse of Positive / Negative / Positive (or Negative / Positive / Negative) (AC wave earth leakage detector)

Mode “L” supports Type AC. TMD terminal connects to ground directly.

Thyristor control output terminal : SCRT terminal

Thyristor control output SCRT terminal output condition is changed by earth leakage detection condition.

"H" : At earth leakage detection, NJU9102/A outputs an “H” signal from SCRT terminal.

"L" : At standby, NJU9102/A outputs an “L” signal from SCRT terminal.

Function Description

Operating Time

When NJU9102/A detects the continuous trip pulse of earth leakage detection condition, NJU9102/A operates at the fast mode that SCRT outputs an “H” signal at an operating time 1.75msec. Then, when input signal over 5 times trip level, SCRT outputs an “H” signal at once (NJU9102 only).
Operating Description

1. Power Supply, Input terminal, Clock

1.1 Power Supply
The VDD terminal and GND terminal of NJU9102/A surely connect. The operating voltage VDD sets to use in the range of electrical characteristics. If VDD reduces a lot, SCR Driver is influenced.
NJU9102/A has a built-in power supply (LDO). A built-in power supply generates 3.3V. VREG terminal is a built-in power supply output terminal. Connect the decoupling capacitors between VREG terminal and GND.
A built-in power supply is used only for NJU9102/A. Do not connect other power supply.

1.2 Input terminal
Input terminals of NJU9102/A, VIN+ terminal and VIN- terminal, connect with the second side of the ZCT.
The second side of the ZCT connects with diode for IC protection.

1.3 Clock
NJU9102/A has a built-in oscillator OSC. OSC provides system clock for digital logic System clock is 293.2kHz. ROSC, which connects with OSC terminal, influences all operations. It is recommended for ROSC to use high precision resistance.
2. ADC data operating
ADC is composed to ΔΣ modulator and digital logic circuit.

2.1 ΔΣ modulator
ΔΣ modulator works over sampling frequency f_{mod} = 146.6kHz.
ΔΣ modulator is composed by second order ΔΣ modulator.

2.2 Sinc3 filter
Digital filter of ADC is Low Pass Filter (LPF) which is Sinc3 filter of third order and decimation ratio is 64.

Output data rate f_{sample} from Sinc3 filter and first notch frequency f_{n1} of filter are the following relations.

\[
\begin{align*}
    f_{sample} &= \left\lfloor \frac{f_{mod}}{\text{decimation rate}} \right\rfloor \text{ [SPS]} \\
    f_{n1} &= \frac{f_{sample}}{4} \text{ [Hz]}
\end{align*}
\]

The condition is f_{mod} = 146.6kHz and decimation rate = 64, therefore, each data are below, output data rate f_{sample} = 2,290.6SPS and first notch frequency f_{n1} = 572.6Hz and filter cut-off (-3dB) frequency f_c = 150Hz

Maximum folding level is approximately -53dB at 1,400Hz.

Sinc3 filter is initialized to 0V by power on reset at power-on.

Sinc3 filter specification (f_{mod} = 146.6kHz)

Sinc3 filter specification (Cut off frequency neighborhood)
3. AD conversion operation
After power on reset (PORb) release, NJU9102/A starts AD conversion operation based on system clock. NJU9102/A continues AD conversion operation until earth leakage detection condition (SCRT terminal “H” output).

3.1 AD conversion timing
Period Tadc, which operating clock of ΔΣ modulator fmod = 146.6kHz is divided by decimation rate = 64, is basic unit of AD conversion timing.

\[ T_{adc} = \frac{\text{decimation rate}}{f_{mod}} = 0.437 \text{ [msec]} \]

After starting AD conversion operation, conversion data are loaded to ADCDATA register per Tadc. Output rate of conversion data is \( \frac{1}{T_{adc}} \) [SPS] = 2,290.6 [SPS].

Sinc3 filter is initialized to 0V by power on reset. NJU9102/A outputs conversion data per Tadc right after AD conversion starts. However, it is 12Tadc (typical 5.24msec) that Sinc3 filter is completely stable by the input voltage. NJU9102/A outputs conversion data which from first data to 11th data after AD conversion starts during an unstable time from 0V to input voltage. Data from the first data to the 11th data after the conversion output conversion data between an unstable time from 0V to the input voltage.

```
<table>
<thead>
<tr>
<th>PORb</th>
<th>OSC</th>
<th>ΔΣ modulator + Sinc3 Filter</th>
<th>ADCDATA [13:0]</th>
<th>Valid Data</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>#1  #2  #3  #4  #5  #6  #7  #8  #9  #10  #11  #12</td>
<td></td>
</tr>
</tbody>
</table>
```

AD conversion start timing
4. Earth Leakage Detection Operation
NJU9102/A detects earth leakage condition by comparing AD conversion data ADCDATA and trip level. Trip level of NJU9102/A fixes to ±8.4mV.

4.1 Trip level generation
ADCDATA overwrites per Tadc during AD conversion operation. NJU9102/A compares ADCDATA with trip level = ±8.4mV. When ADCDATA absolute value is higher than trip level continuously during sampling count SCNT = Tadc × 4 times = 1.75msec, NJU9102/A generates trip pulse. When input signal is 60Hz Sine wave, positive side trip pulse and negative side trip pulse are generated.

4.2 Count of trip pulse and judgement of earth leakage
The built in counter counts the number of generated trip pulse. After counting of trip pulse number to adapt a TMD terminal setting, NJU9102/A becomes earth leakage detection condition.
After becoming earth leakage detection condition, output signal from SCRT terminal changes from “L” output signal to “H” output signal. However, when trip pulse is not detected during trip pulse counting and during no signal reset RJUDGE = approximately 50msec (Tadc × 114 times), the count of trip pulse is reset and SCRT terminal does not output “H” output signal.

![Diagram of earth leakage detection operation](image-url)
4.3 AC wave detection

It supposes that earth leakage current signal is Alternating Current (AC) wave of the commercial frequency. NJU9102/A judges the earth leakage detection when NJU9102/A detects the continuous trip pulse of positive / negative / positive (or negative / positive / negative). TMD terminal sets “L” which supports Type AC.

Trip pulse generator for AC wave detection stops new trip pulse generation until detecting reverse polarity ADCDATA. For example, when positive side trip pulse is generated, NJU9102/A stops to generate trip pulse until ADCDATA value becomes negative value.
4.4 DC wave detection

When TMD terminal sets “H” which supports Type A, it becomes effective that earth leakage current signal is Direct Current (DC) wave detection in addition to 4.3 AC wave detection.

Trip pulse generator for DC wave detection stops new trip pulse generation during periodic judge time $T_{JUDGE} = 6\text{msec}$.

NJU9102/A becomes earth leakage detection condition by count of positive side trip pulse only or negative side trip pulse only.

After detecting the 1st wave, NJU9102/A stops to generate trip pulse until ADCDATA value becomes 0.3125 times $V_{trip}$ after periodic judge time $T_{JUDGE}$.

![Diagram of DC wave detection and SCRT output](image-url)
4.5 Five times trip level detection (NJU9102 only)
NJU9102 compares ADCDATA value with 5 times trip level in addition to normal trip level. NJU9102 generates trip pulse for each detection level.

For the 5 times trip level detection, SCRT terminal outputs “H” output signal immediately at detecting 1st trip pulse without counting trip pulse by setting TMD terminal.

![Diagram showing five times trip level detection and SCRT output](image-url)

Five times trip level detection and SCRT output
4.6 Earth leakage detection condition circuit

Signal level is judged at trip level comparator by comparing trip level with ADCDATA which is conversion data outputted from Sinc3 filter. The signal level is judged by threshold level of 5 times trip level, too (NJU9102 only).

The judgement result of each level is inputted to SCNT counter which counts the number of over the threshold level and generates trip pulse.

To judge signal level of one time trip level, NJU9102/A has SCNT counter for AC wave detection and SCNT / TJUDGE counter for DC wave detection. The SCNT / TJUDGE counter for DC wave detection counts periodic judge time TJUDGE after generating trip pulse.

Trip pulse to one time trip level is inputted to TMD counter and RJUDGE counter. TMD counter is the trip pulse counter which outputs “H” output signal from SCRT terminal when this counter counts trip pulse to adapt a TMD terminal setting.

To judge signal level of 5 times trip level, NJU9102 has SCNT counter for AC wave detection only. SCNT counter for 5 times trip level does not count trip pulse and NJU9102 becomes earth leakage detection condition by trip pulse detection immediately (NJU9102 only).

When RJUDGE counter does not detect trip pulse during no signal reset RJUDGE, RJUDGE counter resets all trip pulse counters.

Block diagram of earth leakage detection circuit
5. Operation timing

5.1 Start sequence
After releasing Power On Reset, power down of a built in oscillator OSC is released immediately. OSC starts to operate. After 256 cycle of OSC clock, ADC starts to convert signal. It cancels that modulator outputs MOUT for 20 cycles from starting modulator clock MDCK. NJU9102/A starts to output AD conversion data from 21th cycles MOUT.

5.2 SCRT output control
When NJU9102/A detects earth leakage detection condition, SCRT terminal outputs an “H” output signal. The SCRT “H” output time is counted by OSC clock. ADC changes to a power down condition when NJU9102/A outputs an “H” output signal from SCRT terminal. An “H” output time from SCRT terminal keeps reset timer pulse width \( T_{WRET} = 60\text{msec} \). And then, NJU9102/A is reset and SCRT terminal outputs an “L” output signal. NJU9102/A restarts. At the restart of after SCRT outputs, NJU9102/A restarts to detect the earth leakage current signal after waiting an idling time of 50msec from SCRT fall.
6. Inrush current control when first turned on
NJU9102/A charges to capacitance CVREG at power supply start. The volume of charge current at power supply start changes by a resistor of the dotted line part on the figure below. The resistor of dotted line part is necessary to control an excessive inrush current.
The target volume of inrush current control is less than 9.6mA.
■ PACKAGE OUTLINE

DMP8

DMP8/DMP8-1

<table>
<thead>
<tr>
<th>PKG</th>
<th>b</th>
<th>l</th>
<th>c</th>
<th>e1</th>
<th>e</th>
</tr>
</thead>
<tbody>
<tr>
<td>DMP8/DMP8-1</td>
<td>0.72</td>
<td>1.27</td>
<td>3.81</td>
<td>6.10</td>
<td>1.27</td>
</tr>
</tbody>
</table>

Unit: mm
**PACKING SPECIFICATION**

NJRC delivers ICs in 4 methods, plastic tube container, two kinds of Taping, tray and vinyl bag packing. Except adhesive tape treated anti electrostatic and contain carbon are using as the ESD (Electrostatic Discharge Damage) protection.

**DMP Emboss Taping (TE1)**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>DMP8/DMP8-1</th>
<th>DMP14/16/20</th>
<th>Remark</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>7.1</td>
<td>7.4</td>
<td>Bottom size</td>
</tr>
<tr>
<td>B</td>
<td>5.4</td>
<td>10.4</td>
<td>Bottom size</td>
</tr>
<tr>
<td>D₀</td>
<td>1.5±0.05</td>
<td>1.5±0.1</td>
<td>Bottom size</td>
</tr>
<tr>
<td>D₁</td>
<td>2.0±0.1</td>
<td>1.7±0.1</td>
<td>Bottom size</td>
</tr>
<tr>
<td>E</td>
<td>1.75±0.1</td>
<td>1.75±0.1</td>
<td></td>
</tr>
<tr>
<td>F</td>
<td>7.5±0.1</td>
<td>7.5±0.1</td>
<td></td>
</tr>
<tr>
<td>P₁</td>
<td>4.0±0.1</td>
<td>4.0±0.1</td>
<td></td>
</tr>
<tr>
<td>P₂</td>
<td>12.0±0.1</td>
<td>12.0±0.1</td>
<td></td>
</tr>
<tr>
<td>P₁</td>
<td>2.0±0.1</td>
<td>2.0±0.1</td>
<td></td>
</tr>
<tr>
<td>T</td>
<td>0.3±0.05</td>
<td>0.3±0.05</td>
<td></td>
</tr>
<tr>
<td>T₂</td>
<td>2.0</td>
<td>2.0</td>
<td></td>
</tr>
<tr>
<td>W</td>
<td>16.0±0.3</td>
<td>16.0±0.3</td>
<td>Thickness 0.1MAX</td>
</tr>
<tr>
<td>W₁</td>
<td>13.5</td>
<td>13.5</td>
<td></td>
</tr>
</tbody>
</table>

**Symbol**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>DMP8/DMP8-1</th>
<th>DMP14/16/20</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Ø330±2</td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>Ø80±1</td>
<td></td>
</tr>
<tr>
<td>C</td>
<td>Ø13±0.2</td>
<td></td>
</tr>
<tr>
<td>D</td>
<td>Ø21±0.8</td>
<td></td>
</tr>
<tr>
<td>E</td>
<td>2±0.5</td>
<td></td>
</tr>
<tr>
<td>W</td>
<td>17.5±0.5</td>
<td></td>
</tr>
<tr>
<td>W₁</td>
<td>2±0.2</td>
<td></td>
</tr>
</tbody>
</table>

**Contents**

2,000 pcs

**Pull out direction**

[Diagram showing pull out direction]

**Seal area by a cover tape**

[Diagram showing seal area]

**Empty Occupancy cover tape**

160mm and more 100mm and more 1 reel and more

**Label**

Put in the outer box

[Diagram showing label placement]
RECOMMENDED MOUNTING METHOD

INFRARED REFLOW SOLDERING METHOD

Recommended reflow soldering procedure

<table>
<thead>
<tr>
<th>Temperature (°C)</th>
<th>Time (s)</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>150</td>
<td></td>
<td>Room Temp.</td>
</tr>
<tr>
<td>180</td>
<td></td>
<td></td>
</tr>
<tr>
<td>220</td>
<td></td>
<td>or higher time: Shorter than 60s</td>
</tr>
<tr>
<td>230</td>
<td></td>
<td>or higher time: Shorter than 40s</td>
</tr>
<tr>
<td>260</td>
<td></td>
<td>or higher time: Shorter than 40s</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Peak temperature: Lower than 260 °C</td>
</tr>
</tbody>
</table>

- a: Temperature ramping rate: 1 to 4 °C/s
- b: Pre-heating temperature: 150 to 180 °C
- c: Temperature ramp rate: 1 to 4 °C/s
- d: 220 °C or higher: Shorter than 60s
- e: 230 °C or higher: Shorter than 40s
- f: Peak temperature: Lower than 260 °C
- g: Temperature ramping rate: 1 to 6 °C/s

The temperature indicates at the surface of mold package.
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   - Equipment Used in the Deep sea
   - Power Generator Control Equipment (Nuclear, Steam, Hydraulic)
   - Life Maintenance Medical Equipment
   - Fire Alarm/Intruder Detector
   - Vehicle Control Equipment (airplane, railroad, ship, etc.)
   - Various Safety devices

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